

SC-45L TRIPLEX

DESCRIPTION: Power Frame Assembly; Conn. Rod, Crosshead & Wiper Box Assembly

Power Frame	7206-0276-00K	Crankcase Cover	7206-0021-00B	3/8" NC Hex Head Cap Screw X 5/8" Long	100-038058-273
Gasket, Crankcase Cover	7206-0022-00A	3/8" Pipe Plug, Square Head	170-038004-237	Oil Level Dipstick	7206-0094-00A
O-ring, size #2-110	110-000110-201	1/8" Pipe Plug, Socket Head	170-018003-237	Breather, Crankcase, 3/4" NPTM	7602-3002-10A
1/2" Pipe Plug, Square Head, Steel	170-012003-250	Connecting Rod sub-assembly, which includes:	7206-0003-00C	Wrist Pin Bushing	7206-0004-01A
Socket Head Cap Screw- 5/16" NC x 2" long	105-516200-454	5/16" Reg. Spring Lockwasher	154-516059-244	Crankpin Bearing Pair	7206-0006-00K
Wrist Pin	7206-0005-00A	Crosshead	7206-0010-00C	Wiper Box	7206-0009-00B
Hex Head Cap Screw- 3/8" x 1-1/4" long	100-038114-454	Polypak Ring	145-100112-999	Oil Seal	145-100158-999
O-ring	110-000234-201				

DESCRIPTION: Crankshaft Assy. 2 1/4" Stroke Bearingless Hyd. Motor

Crankshaft Assembly (includes items 1 & 10)	PE236K	Crankshaft, for Bearingless Hyd. Motor	7206-0122-50B	Spline Adapter (coupling)	7206-0121-00A
Crankshaft Kit	PE236KB	Bearing Cone, Tapered Roller	203-09624-999	Bearing Cup	202-02624-999
1/2" NC Hex Head Cap Screw 2" Long	100-012200-273	Shim Set	7509-0014-50A	Oil Seal	145-234334-999

Bearing Retainer and Motor Adapter	7206-0120-50A	Frame Plug	7206-0064-00A	O-Ring #2-238	110-000238-201
Spacer, Hardened	7206-0363-00A	1/2"-13NC Socket Head Cap Screws X 1 1/4"	100-012114-273	O-Ring	110-000155-200
DESCRIPTION: Crankshaft Assy. 2 1/4" Stroke Right and Left Hand Drive Right Hand Shown					
Crankshaft Assembly	PE233K	Crankshaft, 2 1/4" Stroke	7206-0040-50D	Drive Key	146-012214-236
Crankshaft KIT	PE233KB	Bearing Cone, Tapered Roller	202-02624-999	1/2" NC Hex Head Cap Screw 1 1/4" Long	100-012114-273
Shim Set	7509-0014-50A	Oil Seal	145-234334-999	Bearing Retainer	7206-0007-50B
Frame Plug	7206-0064-00A	O-Ring	110-000238-200		
DESCRIPTION: Crankshaft Assy. 2 1/4" Stroke Auburn Gear #6 Kit					
Crankshaft Assembly	PE310K	Crankshaft, 2 1/4" Stroke	7206-0122-50B	Planetary Output Shaft	7206-0321-00A
Snap Ring	226-000225-999	Bearing Cone, Tapered Roller	203-09624-999	Bearing Cup	202-02624-999
Frame Plug	7206-0064-00A	O-Ring	110-000238-201	Shim Set	7509-0014-50A
Bearing Retainer	7206-0320-00A	Oil Seal	145-234334-999	1/2"NC Socket Head Cap Screw x 1 1/2" long	105-012112-273
Breather Filter	7602-3002-10A	1/4"NPT Pipe Plug	170-014001-220	5/16"NC Hex Hd. Cap Screw x 3 1/4" long	100-516314-454
Washer "Stat-O-Seal" 5/16"	156-516062-999	Auburn Gear #6 Kit 3.75:1 ratio	7203-0505-00A		
DESCRIPTION: Fluid End Assembly, Carbon Steel					
Fluid End, Steel	7206-0268-00B	3/4" NC Socket Head Cap Screw x 4 1/2" long	271-034412-271	Cyl. Head Plug	7203-0119-00A
3/8" NC Hex Head Cap	100-038114-273	Valve Cover	7206-0284-00 B	Retainer Plate, Cylinder	7206-0019-00B

Screw x 1 1/4" long				Head	
Fluid Seal, Nitrile Rubber	7203-0118-00A	O-Ring #335	110-000335-201	5/8" NC Hex Head Cap Screw x 1 3/4" long	100-058134-273
5/8" NC Hex Head Cap Screw x 7 1/2" long	100-058712-273	Retainer Plate, Stuffing Boxes	7206-0020-00B	3/8" NC Hex Head Cap Screw x 1 1/2" long	100-038112-273
1/4" Pipe Plug,S.S	170-014002-263				
DESCRIPTION: Fluid End Assembly, Ductile Iron					
Fluid End, Steel	7206-0277-00B	3/4" NC Socket Head Cap Screw x 4 1/2" long	271-034412-271	Cyl. Head Plug	7203-0119-00A
3/8" NC Hex Head Cap Screw x 1 1/4" long	100-038114-273	Valve Cover	7206-0284-00B	Retainer Plate, Cylinder Head	7206-0019-00B
Fluid Seal, Nitrile Rubber	7203-0118-00A	O-Ring #335	110-000335-201	5/8" NC Hex Head Cap Screw x 1 3/4" long	100-058134-273
5/8" NC Hex Head Cap Screw x 7 1/2" long	100-058712-273	Retainer Plate, Stuffing Boxes	7206-0275-00B	3/8" NC Hex Head Cap Screw x 1 1/2" long	100-038112-273
DESCRIPTION: Abrasion Resistant Valve Assembly Parts Assembly TS18-AR0-AC0714 Suction Need 3 per pump					
Valve Seat, Suction	7203-0543-00B	Valve Body	7203-0542-00A	Polyurethant Insert	7203-0546-00A
Guide Cage	7203-0544-00B	O-Ring	110-000032-201	Valve Spring	7206-0302-00A
DESCRIPTION: Abrasion Resistant Valve Assembly Parts Assembly TS18-AR0-AC0715 Discharge Need 3 per pump					
Valve Seat, Suction	7203-0547-00B	Valve Body	7203-0542-00A	Polyurethant Insert	7203-0546-00A
Guide Cage	7203-0544-00B	O-Ring	110-000032-201	Valve Spring	7206-0302-00A
DESCRIPTION: Abrasion Resistant Valve Puller Assembly Parts Assembly FE505					
Stem	7203-0333-00A	Wing Nut	7201-0331-00B	Bridge	7203-0380-00A
Puller Head	7203-0212-00A	Cage Wrench	7203-0577-00B		

STUFFING BOX ASSEMBLY							
PLUNGER DIAMETER	1 *PLUNGER, CHROME OXIDE		2 BAFFLE	3 STUFFING BOX SEAL, NITRILE RUBBER	4 STUFFING BOX * STEEL	5 GLAND NUT * STEEL	
2 1/4"	7206-0023-18B		7207-0015-00A	7203-0118-00A	7206-0271-00A	7206-0272-00A	
2 1/8"	7206-0023-17B		7207-0015-00A	7203-0118-00A	7206-0271-00A	7206-0272-00A	
2"	7206-0023-16B		7207-0015-00A	7203-0118-00A	7206-0271-00A	7206-0272-00A	
120X & 805 PACKING ASSY							
PLUNGER SIZE	STUFFING BOX BO RE	MATERIAL	*COMPLETE ASSEMBLY	SPRING	SPRING GUIDE/ LANTERN RING	*PACKING ONLY qty 3	GLAND BUSHING
2 1/4"	2 7/8"	BRASS					
		CAST IRON					
		S. STEEL					
2 1/8"	2 7/8"	BRASS	7202-0514-0001	7202-0344-13A	7202-0514-02A	6618-52-0194-01	7202-0514-03A
		CAST IRON	7202-0514-1001	7202-0344-13A	7202-0514-12A	6618-52-0194-01	7202-0514-13A
		S. STEEL	7202-0514-2001	7202-0344-13A	7202-0514-21A	6618-52-0194-01	7202-0514-23A
2"	2 7/8"	BRASS	7203-0275-0001	7202-0344-13A	7203-0275-01A	6618-52-0542-01	7203-0275-02A
		CAST IRON	7203-0275-1001	7202-0344-13A	7203-0275-11A	6618-52-0542-01	7203-0275-12A
		S. STEEL	7203-0275-2001	7202-0344-13A	7203-0275-21A	6618-52-0542-01	7203-0275-22A
COMPRESISON PACKING ASSY., 140, 141, & 8921K							
PLUNGER SIZE	STUFFING BOX BO RE	MATERIAL	*COMPLETE ASSEMBLY	SPRING	LANTERN RING	*PACKING SET ONLY	GLAND BUSHING
2 1/4"	2 7/8"	BRASS	7203-0204-0003	7202-0344-13A	7203-0204-01A	0140-52-0111-03	405-214278-302
		CAST IRON	7203-0204-1003	7202-0344-13A	7203-0204-11A	0140-62-0111-03	405-214278-351
		S. STEEL	7203-0204-2003	7202-0344-13A	7203-0204-21A	0140-62-0111-03	405-214278-402
2 1/8"	2 7/8"	BRASS	7202-0582-0003	7202-0344-13A	7202-0582-01A	0140-52-0194-03	407-214278-302

		CAST IRON	7202-0582-1003	7202-0344-13A	7202-0582-11A	0140-62-0194-03	407-214278-351
		S. STEEL	7202-0582-2003	7202-0344-13A	7202-0582-21A	0140-62-0194-03	407-214278-402
2"	2 7/8"	BRASS	7202-0494-0003	7202-0344-13A	7202-0494-01A	0140-52-0542-03	406-200278-302
		CAST IRON	7202-0494-1003	7202-0344-13A	7202-0494-11A	0140-62-0542-03	406-200278-351
		S. STEEL	7202-0494-2003	7202-0344-13A	7202-0494-21A	0140-62-0542-03	406-200278-402
838 PACKING ASSY.							
PLUNGER SIZE	STUFFING BO X BO RE	MATERIAL	COMPLETE ASSEMBLY	THROAT BUSHING	LANTERN RING	PACKING SET ONLY	GLAND BUSHING
2 1/4"	2 7/8"	BRASS					
		CAST IRON					
		S. STEEL					
2 1/8"	2 7/8"	BRASS	7203-0573-0006	408-218278-302	7203-0573-02A	0838-01-0194-08	424-218278-302
		CAST IRON	7203-0573-1006	408-218278-351	7203-0573-12A	0838-01-0194-08	424-218278-351
		S. STEEL	7203-0573-2006	408-218278-402	7203-0573-22A	0838-01-0194-08	424-218278-402
2"	2 7/8"	BRASS					
		CAST IRON					
		S. STEEL					
HI/LO PACKING ASSY.							
PLUNGER SIZE	STUFFING BO X BO RE	MATERIAL	COMPLETE ASSEMBLY	ELASTOMER SPRING	ELASTOMER SPACER	PACKING SET ONLY	
2 1/4"	2 7/8"	BRASS	7203-0428-0007	7203-0399-00A	7203-0401-00A	0143-20-0111-01	
		CAST IRON	7203-0428-1007	7203-0399-00A	7203-0401-00A	0143-20-0111-01	
		S. STEEL	7203-0428-2007	7203-0399-00A	7203-0401-00A	0143-20-0111-01	
2 1/8"	2 7/8"	BRASS	7203-0413-0007	7203-0399-00A	7203-0401-00A	0143-20-0194-01	
		CAST IRON	7203-0413-1007	7203-0399-00A	7203-0401-00A	0143-20-0194-01	
		S. STEEL	7203-0413-2007	7203-0399-00A	7203-0401-00A	0143-20-0194-01	

2"	2 7/8"	BRASS	7203-0428-0007	7203-0399-00A	7203-0401-00A	0143-20-0542-01
		CAST IRON	7203-0428-1007	7203-0399-00A	7203-0401-00A	0143-20-0542-01
		S. STEEL	7203-0428-2007	7203-0399-00A	7203-0401-00A	0143-20-0542-01
DESCRIPTION: Piston Assembly 2 1/4" Kevlar and Chrome Oxide						
Piston Rod	7206-0365-00B	Piston Liner 2 1/4" White Ceramic	7206-0364-00A	Piston Liner 2 1/4" Chrome Oxide	7206-0406-00A	
Piston Hub	7206-0383-00A	Piston Cup HSN and Kevlar	7206-0380-00A	Piston Keeper	7206-0384-00A	
O-Ring	110-000024-218	Socket Head Cap Screw	16654A006	Fluid Seal	7203-0118-00A	
Baffle Plate	7206-0015-00A					